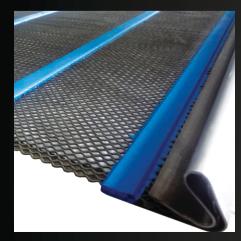
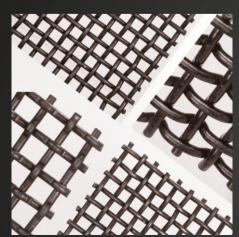
SRG

### SRG METALCRAFTS (INDIA) PVT. LTD.

## QUARRY & INDUSTRIAL SCREEN MESHES









#### **ABOUT US**

SRG Metalcrafts an ISO 9001:2008 certified company (established in 1969) is one of the leading manufacturers of Industrial wire screen meshes having complete infrastructure under one roof to manufacture wide range of screen meshes like vibrating screen mesh, self cleaning harp mesh (with & without PU Strips), crimped wire mesh as per IS 2405/1963 specifications made in various metals like High carbon steel, Stainless Steel, MS and GI wire serving the needs of various Industries like Sugar & Chemical, Coal Washeries, Iron Ore, Manganese Ore, Cement, Stone Crushing and Fertilizer Plants etc.

To manufacture quality screen meshes, we procure high quality tensile/spring steel wire from reputed sources as per IS: 4454, Part – I Grade-I-1981 to with stand the constant vibration and abrasive action of the material.

Believing that "Honesty makes the brand; quality wins the market", we win honour and recognition in the domestic market based on our good quality.

Following the principles of "surviving with quality and developing credibility", we do our best to supply products and service with the best quality.

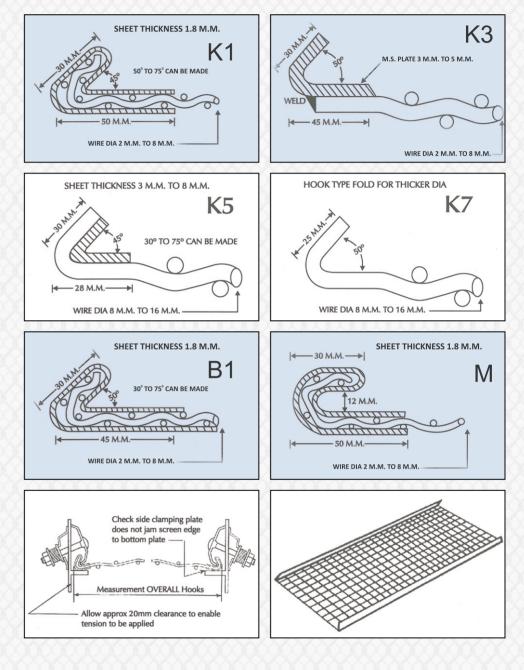
We always welcome development of new type of screens as per specific requirement.

#### HOW TO IMPROVE THE LIFE OF SCREENS

Newly installed screens should be re-tensioned after about **four** hours followed by another re-tensioning after about **ten** hours of operation, to avoid premature breakage of screen/wire.

Rubber strips should be checked whenever the screen is changed as the rubber wears from the bottom on the rails & is not generally visible.

To improve screening efficiency, clean the screen regularly from adhearing & near-size material.



#### **CUSTOMISED SIZES PROVIDED AS PER REQUIREMENT**

#### TABLE SHOWS SOME OF THE MOST COMMON SIZES

1	Nominal aperture size (mm)	2.0	2.5	3.15		4			5			6.3			8			10			11.2			12.5			14			16			20			22.4			2	5	
1	Nominal wire dia (mm)	1.25	1.25	1.25	1.6	1.25	1.6	1.6	2.0	2.5	2.0	2.5	3.15	2.0	2.5	3.15	2.5	3.15	4.0	2.5	3.15	4.0	3.15	4.0	5.0	3.15	4.0	5.0	4.0	5.0	5.6	5.0	5.6	6.3	5.0	5.6	6.3	5.0	5.6	6.3	8.0
A	Approx. free screening area %	38	44	51	44	58	51	57	51	45	58	51	45	64	58	52	64	58	51	67	61	54	64	57	51	67	61	54	64	58	55	64	61	58	66	64	60	69	67	64	57.0

Nominal aperture size (mm)		28			31	.5			3	6			4	0			4	5			5	0			5	6			6	3			71			80			100	×
Nominal wire dia (mm)	5.6	6.3	8.0	5.6	6.3	8.0	10.0	5.6	6.3	8.0	10.0	5.6	6.3	8.0	10.0	5.6	6.3	8.0	10.0	6.3	8.0	10.0	12.0	6.3	8.0	10.0	12.0	6.3	8.0	10.0	12.0	8.0	10.0	12.0	8.0	10.0	12.0	8.0	10.0	12.0
Approx. free screening area %	69	67	61	72	70	64	58	75	72	67	61	77	75	69	64	79	77	72	67	79	74	69	65	81	77	72	68	83	79	74	71	81	77	73	83	79	76	86	83	80



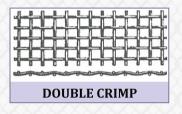
#### **TYPE OF HOOKS**



#### **TYPE OF WEAVES**

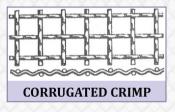
REPS, SINGLE (PLAIN) WEAVE = SPW also called CORDUROY, DUTCH or Basket Weave. The weft wires are woven as closely together as possible so as to obtain a "Zero Mesh", i.e. a wire cloth practically without an aperture.

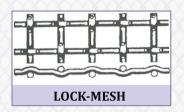
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Screens are normally supplied in DOUBLE CRIMP (Plain Weave) Construction. Wires are Crimped evenly in both directions and sprung together by the weaving process to provide a rigid mesh used for most normal applications.

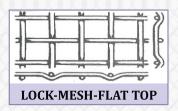
CORRUGATED OR DOUBLE INTERMEDIATE CRIMP screens have additional crimps in both wrap and weft directions between the intersections. This type of weave is used to achieve a rigid mesh where the aperture size is large in relation to the wire diameter.





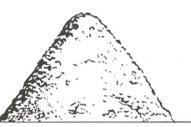
Similar to DOUBLE CRIMP, but with positive crimps of each intersection, the mesh remain firmly locked throughout its life. While this construction is traditionally associated with heavy wire diameters.

Similar to standard LOCKMESH but with the crimps on the underside of the mesh only, the top surface remains smooth allowing material to pass freely across the screen.



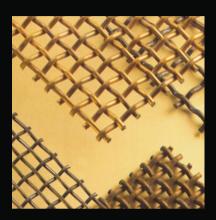


#### Aperture - Gauge - % Open Space - Screening Rate - Screen Life 11 1 1 1 6 mm aperture 6 mm dia 6 mm aperture 4 mm dia 6 mm aperture 3 mm dia 25% open space 37% open space 44% open space Slower screening Faster screening Fastest screening shortest working life longer working life shorter working life

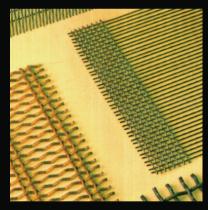


# Inclination of Screen - Effect upon Aperture

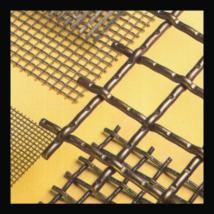
Effective screening area reduced when screen placed on incline



WOVEN MESH



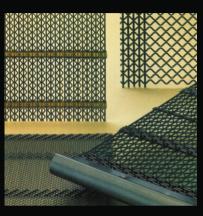
SLOTTED MESH FOR SPECIALIZED APPLICATIONS



LOCKED CRIMPED MESH



STAINLESS STEEL WELDED MESH



SELF CLEANING HARP MESH



ACCESSORIES



#### SRG METALCRAFTS (INDIA) PVT. LTD.

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